# HIOKI

# BATTERY HITESTER BT3563, BT3562, 3561



# Simultaneous high-speed measurement of internal resistance and battery voltage From large-cell to high-voltage battery testing - HIOKI is The Choice

The **BT3563**, **BT3562**, and **3561 BATTERY HITESTERs** support simultaneous high-speed measurement of internal resistance (IR) and battery voltage (OCV) for the ever-expanding production lines of increasingly larger lithium-ion low resistance batteries, and other battery packs for high voltage applications.

- Measure high-voltage battery packs up to 300V (with the BT3563)
- · Ideal for high-precision cell voltage measurements (accurate to 0.01% of reading)
- Measurement circuitry employs enhanced current regulation
- Fast 10 ms response and 8 ms sampling time for high-speed measurements (with the BT3563 and BT3562)
- Ranges from 3 m $\Omega$  to 3000  $\Omega$  (with the BT3563 and BT3562) support coin-size to large-cell batteries



# **Resistance and voltage measurements**

# **BATTERY HITESTER BT3563 BT3562** 3561



# Measurement Parameters and Applications

- High-voltage battery pack testing
- Battery module testing
- Large (low-resistance) cell testing
- High-speed mass production testing of coin batteries
- Fuel cell stack measurements
- Battery research and development measurement applications

Lithium-Ion and Secondary Batteries

# **BATTERY HITESTER BT3563 BATTERY HITESTER BT3562**



Voltage measurement ranges: 6V/60V/300V (BT3563) 6V/60V (BT3562)

**Resistance measurement ranges:**  $3m\Omega/30m\Omega/300m\Omega/$ 



# Advanced Functions.

#### Four-Terminal AC Method

The four-terminal, 1-kHz AC method uses four contact probes to measure resistance independently of that of the measurement leads.

#### Measurement Error Detection

Detects test probe contact failure and broken leads, for 100% measurement reliability.

#### Self-Calibrating

Minor drift and gain fluctuations within the internal measurement circuitry are automatically corrected to maintain high accuracy.

#### Averaging Function

Stable readings can be consistently obtained by averaging two to 16 measurements.

# to confirm finished quality

# **Features of Battery HiTester Series**

#### **High Precision**

Resistance ±0.5% rdg. ±5 dgt. Voltage ±0.01% rdg. ±3 dgt.

Common to the BT3563, BT3562 and 3561

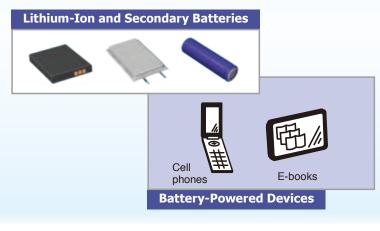
#### **High Resolution**

Resistance: 0.1  $\mu \Omega^{*1}$ (3 m $\Omega$  range) Voltage: 10  $\mu V^{*1}$ (6 V range) \*1 BT3563 and BT3562

- The 3 mΩ range (with 0.1 µΩ resolution) is ideal for testing ever lower-resistance large cells (BT3563 and BT3562).
- The 6 V range (with 10 μV resolution and 0.01% accuracy) is ideal for the high-precision voltage measurements required for cell testing (BT3563 and BT3562).

## Measurement Parameters and Applications

- For high-speed production line testing of small battery packs for mobile and portable communications devices
- For high-speed production line testing of small cells
- High-speed 10ms inspection in the 300m $\Omega$  and 3 $\Omega$  ranges
- Improve inspection efficiency during mass production of compact cells



# Provides high-speed measurement of high-voltage<sup>'3</sup> battery packs, for improving productivity (BT3563). \*<sup>3</sup> BT3563: up to 300V BT3562: up to 60V

Quick Response Resistance & Voltage

Simultaneous measurements

within 18 ms<sup>\*2</sup>

\*2 Sampling time + response time:

with EX.FAST sampling

BT3563 and BT3562

## **BATTERY HITESTER 3561**



Voltage measurement ranges: 20V Resistance measurement ranges: 300mΩ/3Ω

## Quick Response with small cell measurement Resistance & Voltage Simultaneous measurements within 10 ms \*4 \*4 Sampling time + response time: with EX.FAST sampling 3561

# **Battery HiTester Series**

#### Measurement Value Storage

Store up to 400 measurement values by external trigger input, for bulk transfer to a computer.

#### Statistical Calculations

Apply statistical calculations to up to 30,000 data points to facilitate process and quality control.

#### • Save Measurement Setting Configurations

Up to 126 measurement configurations such as comparator setting criteria can be saved and reloaded. Saved configurations can be selected by external control.

# **Automatic Testing Lines**

# High Speed Interfaces

The fastest 10 ms measurement data can be transferred via the standard RS-232C interface at up to 38,400 bps. Models with the -01 suffix include a GP-IB interface.

## Handler Interface

Triggering, measurement configuration loading, and zero adjustment can be externally controlled. Output signals provide comparator results, end-of-measurement events, and measurement errors. (Because the BT3563/BT3652 are different from the 3561, consult each model's Instruction Manual for specific details or designs.)

BT3563, BT3562 and 3561 External I/O Items						
Input (no-voltage contacts <sup>*1</sup> )	Output (open collector <sup>*1</sup> )					
Measurement trigger (TRIG)     Print (PRINT)     Zero adjustment (OADJ)     Calibrate (CAL)     Manual comparator (MANU)     Load panel settings (7 bits)     (LOAD0 to LOAD6)	End-of-Measurement (EOM)     Measurement-in-progress (INDEX)     Comparator results (R-Hi, R-IN, R-Lo,     V-Hi, V-IN, V-Lo, PASS, FAIL <sup>2</sup> ) <sup>*</sup> 2 FAIL is BT3563 and BT3562 only     Measurement error (ERR)     General-purpose output     (OUT1 to OUT9) (only 3561)					

\*1 The input and output signals of the BT3563 and BT3562 are isolated via photoocuplers.

EXT I/O Connectors (BT3563 and BT3562, accessories not supplied)

Installed connector (HiTester side):	37-pin D-SUB accepts #4-40 screws
Mating connectors:	DC-37P-ULR (solder type) or DCSP-JB37PR
	(welded type) from Japan Aviation Electronics
	Industry, Ltd., or equivalent

#### EXT I/O Connectors (3561, accessories not supplied)

Installed connector (HiTester side):	57RE-40360-730B (D29) (DDK)
Mating connectors:	57-30360 (DDK), RC30-36P (Hirose Electric
	Co., Ltd.), or equivalent

# Comparator Functions

#### Judges Resistance & Voltage Simultaneously

Resistance and voltage can be simultaneously judged Hi/IN/Lo by

independent comparators. Judgment results are provided on the display, beeper, and external I/O. The display allows confirming both results at a glance.



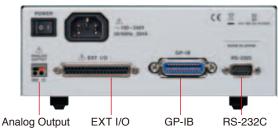


Resistance comparator settings

Voltage comparator settings



BT3563-01 and BT3562-01 Rear Panel

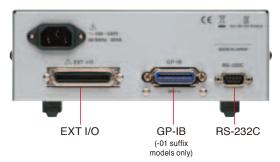


(-01 suffix models only)

models only)

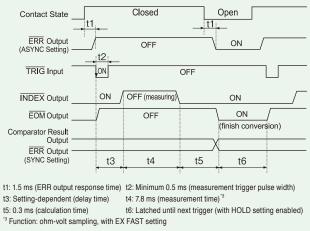
(-01 suffix

3561-01 Rear Panel



#### BT3563 and BT3562 External I/O Timing Chart

(relative signal voltage levels)



#### Composite Judgment Result Output

External I/O provides both separate and combined outputs of resistance and voltage judgment results, so composite results can be monitored.

#### Alternative Setting Methods

Set judgment thresholds by specifying high/low (Hi/Lo) values or by specifying a standard value and deviation (%).

#### Manual Comparator

Comparator judgments can be executed only when required, supporting flexible control by footswitch or PLC.

#### Dual Beep Tones

Different beep tones distinguish IN and Hi/Lo judgments. Both tones can be independently enabled or disabled.

# **Multiple Recording Methods**

## Analog Output (BT3563-01 and BT3562-01 only)

The BT3563-01 and BT3562-01 provide analog output of resistance measurement values. This is convenient for combining recorded data from multiple locations or of various data types, such as for logging long-term measurements and for fuel cell evaluation.

Output contents	Measured resistance (displayed value)
Output rate	0 to 3.1 V DC (corresponding to displayed value of 0 to 31000)
Resolution	12 bits
Response time	10 ms

# <image>

# PC Application Program

Measurement data can be transferred to a PC for importing to a spreadsheet program or storage as CSV files. Interval and manual measurements can be triggered by a keystroke or external trigger signal.

Download the PC application program from our website:

http://www.hioki.com/

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## Data Printing

Measurement values, and those including judgment results and statistical calculation results can be printed using an RS-232C-compatible printer.

#### Interval Printing

Elapsed time and measurement values can be printed over a specified interval. The interval can be set from 1 to 3,600 seconds.

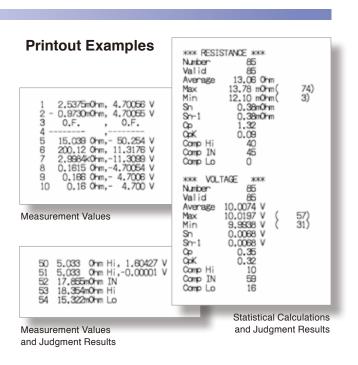
#### Requirement specification (printer)

The requirements for a printer to be connected to the instrument are as follows. Confirm compatibility and make the appropriate settings on the printer before connecting it to the instrument.

Interface	: RS-232C	1 2 3 4 5		
Characters per line	: At least 40	BT3	563/BT3562/35	61
Communication speed	: 9600 bps		in) Connector	
Data bits	: 8	6789	,	
Parity	: none	Function	Signal name	Pin
Stop bits	:1	Receive Data	RxD	2
Flow control		Transmit Data	TxD	3
FIOW CONTION	: none	Signal or Common Ground	GND	5

ASCII data will be sent from the BT3563/BT3562/3561. Please use a printer that can output plain text.

For the RS-232C cable, the connector at the instrument end should be a molded type. The metal type (with hooks preventing the surface from being flat) will not fit due to the instrument's design.



# Specifications

## BT3563,BT3562 and 3561 Specifications

Measurement types	Resistance and voltage		
Resistance measurement method	Four-terminal AC (1 kHz) method		
Functions	$\Omega V, \Omega$ and $V$		
Rated voltage	[BT3563(-01)]		
	±300 VDC rated input voltage		
	±300 VDC maximum rated voltage to ground		
	[BT3562(-01)]		
	±60 VDC rated input voltage		
	±70 VDC maximum rated voltage to ground		
	[3561(-01)]		
	±22 VDC rated input voltage		
	±70 VDC maximum rated voltage to ground		
Input resistance	[BT3563(-01) and BT3562(-01)]		
	$3 \text{ m}\Omega/30 \text{ m}\Omega/300 \text{ m}\Omega$ ranges: Approx. $90 \text{ k}\Omega$		
	3 Ω/30 Ω/300 Ω/3000 Ω ranges: Approx. 1 MΩ		
	[3561(-01)]		
	Approx.1MΩ		
Sampling rate	Four steps – Extra Fast, Fast, Medium or Slow		
Response time	[BT3563(-01) and BT3562(-01)]		
	Approx. 10 ms for measurements		
	Note: Response time depends on reference values and the mea- surement object.		
	[3561(-01)]		
	Approx. 3 ms for measurements Note: Response time depends on reference values and the mea- surement object.		
Total measurement time	Sampling time + Response time		
	÷		

Zero-adjustment	1000 count range (both resistance and voltage)
Triggering	Internal or external
Delay time	On/off, 0 to 9.999 seconds
Averaging samples	On/off, 2 to 16 samples
Statistical calculations	Total data count; valid data count; maximum, minimum and average values; standard deviation; population stan- dard deviation and process capability indices
Measurement value output function	Measurement values are output via RS-232C upon trig- ger input
Measurement value memory	Up to 400 measurements
Panel save/load	Up to 126 configuration settings Save Frequently Used Settings in Memory: Measurement function, resistance measurement range, auto-range setting, zero-adjust setting data, sampling rate, trigger source, delay setting, averaging and com- parator settings, statistical calculation setting, display switching and key-lock.
Analog Output	[BT3563-01 and BT3562-01 only] Measured resistance (displayed value, from 0 to 3.1 VDC)
External interface	External I/O, RS232C (9600, 19200 or 38400 bps), Printer RS-232C (all models), GP-IB (Model BT3563-01, BT3562-01 and 3561-01 only)
Other functions	Over-range display, measurement error detection, self- calibration, dual comparators, key-lock

## BT3563,BT3562 and 3561 General Specifications

Operating temperature & humidity	0 to 40°C, 80% rh or less (non-condensating)
Storage temperature & humidity	-10 to 50°C, 80% rh or less (non-condensating)
Guaranteed accuracy temperature & humidity	$23^{\circ}C \pm 5^{\circ}C$ , 80% rh or less (non-condensating)
Operating conditions	Indoors, below 2000 m ASL
Rated supply voltage	100 to 240 VAC (auto-selecting)
Rated supply frequency	50/60 Hz
Rated power consumption	30 VA

Insulation withstand	[BT3563(-01), BT3562(-01)]		
potential	1.39 kV AC for 15 s (with 10 mA cut-off current)		
	between all mains supply terminals and protective ground terminal		
	2.224 kV AC for 15 s (with 1 mA cut-off current)		
	between all measurement jacks and interfaces		
	1.39 kV AC for 15 s (with 1 mA cut-off current)		
	between all measurement jacks and protective groun terminal		
	[3561(-01)]		
	1.69 kVAC for 15 s (with 10 mA cutoff current)		
	between all mains supply terminals and protective ground, interfaces, and measurement jacks		
Dimensions	Approx. 215W × 80H × 295D mm (without projections)		
Mass	Approx. 2.4 kg		
Accessories	Power Cord (1)		
Applicable	Safety		
Standards	EN61010-1		
	EMC		
	EN61326		
	EN61000-3-2		
	EN61000-3-3		

# • BT3563 and BT3562

[Sampling Times]							
Function		EX.FAST	FAST	MEDIUM	SLOW		
ΩV	(50 Hz)	8 ms	s 24 ms	84 ms	259 ms		
12 V	(60 Hz)	0 IIIS		70 ms	253 ms		
Ω	(50 Hz)	4 ms	12 ms	42 ms	157 ms		
12	(60 Hz)	4 1115		35 ms	150 ms		
V	(50 Hz)	4 ms	12 ms	42 ms	157 ms		
V	(60 Hz)	4 1115	12 1115	35 ms	150 ms		

Items in the parentheses () indicate supply frequency settings; Tolerance:  $\pm 5~ms$  for SLOW sampling, and  $\pm 1~ms$  for other settings.

#### • 3561

Function		EX.FAST	FAST	MEDIUM	SLOW
ΩV	(50 Hz)	7 ms	23 ms	83 ms	258 ms
12 V	(60 Hz)			69 ms	252 ms
Ω	(50 Hz) 4 ma	4 ms	12 ms	42 ms	157 ms
12	(60 Hz)	4 1115		35 ms	150 ms
V	(50 Hz)	4	12 ms	42 ms	157 ms
v	(60 Hz)	4 ms	12 1115	35 ms	150 ms

Items in the parentheses () indicate supply frequency settings; Tolerance:  $\pm 5$  ms for SLOW sampling, and  $\pm 1$  ms for other settings.

#### Measurement Ranges and Accuracy (Accuracy guaranteed for Lyear, Post-adjustment, accuracy guaranteed for Lyear)

#### BT3563.BT3562 and 3561 **Conditions of Guaranteed Accuracy**

Temperature & humidity:

23 °C  $\pm$ 5 °C, 80% rh or less (non-condensating) Zero-adjustment: After executing zero-adjustment Warm-up time: At least 30 min. Self-calibration:

Unless using SLOW sampling, execute self-calibration after warm-up and restrict temperature fluctuations to within ±2 °C after calibration.

#### About Accuracy

Accuracy is calculated from the reading error ( $\pm$ % rdg.) determined by the measurement value and range, and the digit error (± dgt.).

#### Calculation Example

Measurement value: 1  $\Omega$ , Measurement range: 3  $\Omega$ Specified accuracy (from table below): ±0.5% rdg., ±5 dgt. (A) Reading error ( $\pm$ % rdg.): 1 [ $\Omega$ ] × 0.5% =  $\pm$ 0.005 [ $\Omega$ ]

(B) Digit error ( $\pm$  dgt.):  $\pm$ 5 dgt. =  $\pm$ 0.0005 [ $\Omega$ ] (at 0.0001  $\Omega$  resolution) (C) Total error (A + B):  $\pm 0.0055 [\Omega]$ 

Applying total error (C) to the measurement value of 1  $\Omega$  gives an error limit of 0.9945 to 1.0055  $\Omega$ .

# BT3563 and BT3562

#### [Resistance Measurement]

Range	3 mΩ	30 mΩ	300 mΩ	3 Ω	30 Ω	300 Ω	3000 Ω
Maximum display Value	3.1000 mΩ	31.000 mΩ	310.00 mΩ	3.1000 Ω	31.000 Ω	310.00 Ω	3100.0 Ω
Resolution	0.1 μΩ	1 μΩ	10 μΩ	100 μΩ	1 mΩ	10 mΩ	100 mΩ
Measurement Current*1	100 mA	100 mA	10 mA	1 mA	100 µA	10 µA	10 µA
Measurement Current Frequency		1 kHz ±0.2 Hz					
Accuracy*2	±0.5% rdg. ±10 dgt.	±0.5% rdg. ±5 dgt.					
Temperature coefficient	(±0.05% rdg. ±1 dgt.) / °C	(±0.05% rdg. ±0.5 dgt.) / °C					
Open-Circuit Voltage	25 Vpeak		7 Vpeak	4 Vpeak			

\*1 Measurement current accuracy is  $\pm 10\%$ .

\*2 30 m $\Omega$  to 3000  $\Omega$  ranges: Add  $\pm 3$  dgt. for EX FAST, or  $\pm 2$  dgt. for FAST and MEDIUM  $3m\Omega$  range: Add  $\pm 30$  dgt. for EX FAST, or  $\pm 10$  dgt. for FAST , or  $\pm 5$  dgt. for MEDIUM

#### [Voltage Measurement]

Range	6 V 60 V		300 V (only BT3563)	
Maximum display Value	$\pm 6.00000$ V	$\pm 60.0000 \text{ V}$	±300.000 V	
Resolution	10 µV	100 µV	1 mV	
Accuracy*3	±0.01% rdg. ±3 dgt.			
Temperature coefficient	(±0.001% rdg. ±0.3 dgt.) / °C			

\*3 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

#### • 3561

#### [Resistance Measurement]

Range	300 mΩ	3 Ω	
Maximum display Value	310.00 mΩ	3.1000 Ω	
Resolution	10 μΩ	100 μΩ	
Measurement Current <sup>*4</sup>	10 mA	1 mA	
Measurement Current Frequency	1 kHz ±0.2 Hz		
Accuracy <sup>*5</sup>	±0.5% rdg. ±5 dgt.		
Temperature coefficient	(±0.05% rdg. ±0.5 dgt.) / °C		
Open-Circuit Voltage	7 Vpeak		

\*4 Measurement current accuracy is ±10%.

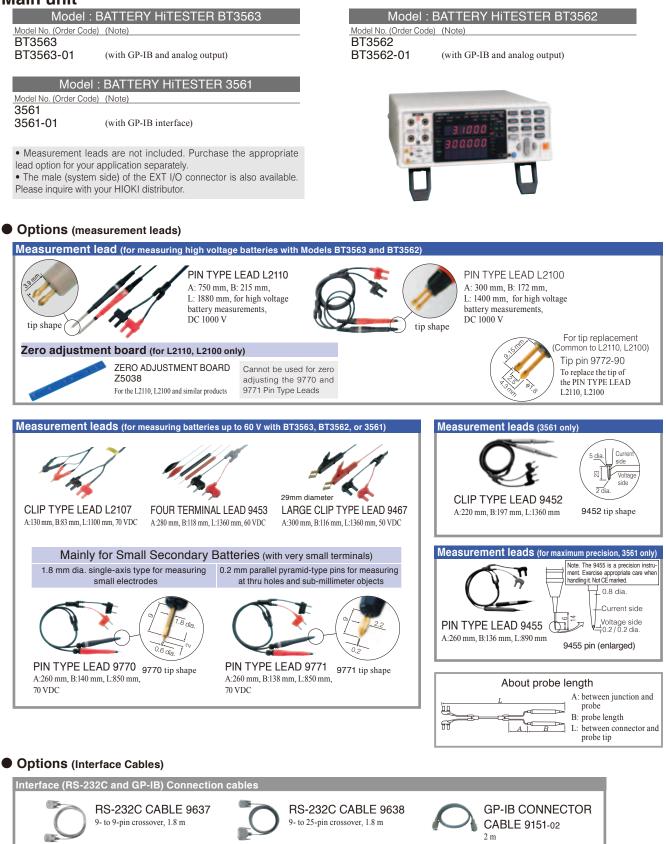
\*5 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

\*6 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

#### • 3561 [Voltage Measurement]

Range	20V		
Maximum display Value	±19.9999 V		
Resolution	0.1 mV		
Accuracy <sup>*6</sup>	±0.01% rdg. ±3 dgt.		
Temperature coefficient	(±0.001% rdg. ±0.3 dgt.) / °C		

#### Main unit



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